

Pocan® T3150XF 000000
(PBT+PET)-GF55

Envalior

Injection Molding, 55% Glass Reinforced, Improved flow, Low Warpage

ISO 1043 (PBT+PET)-GF55

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	30	cm ³ /10min	ISO 1133
Temperature	270	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	18500	MPa	ISO 527
Stress at Break	160	MPa	ISO 527
Strain at Break	1.5	%	ISO 527
Impact Strength (Charpy), +23°C	50	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy), -30°C	50	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy), +23°C	10	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy), -30°C	10	kJ/m ²	ISO 179/1eA

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	210	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	230	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	10	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	60	E-6/K	ISO 11359-1/-2

Electrical Properties	Value	Unit	Test Standard
ISO Data			
Comparative tracking index	425	-	IEC 60112

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1770	kg/m ³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	90	°C	ISO 294

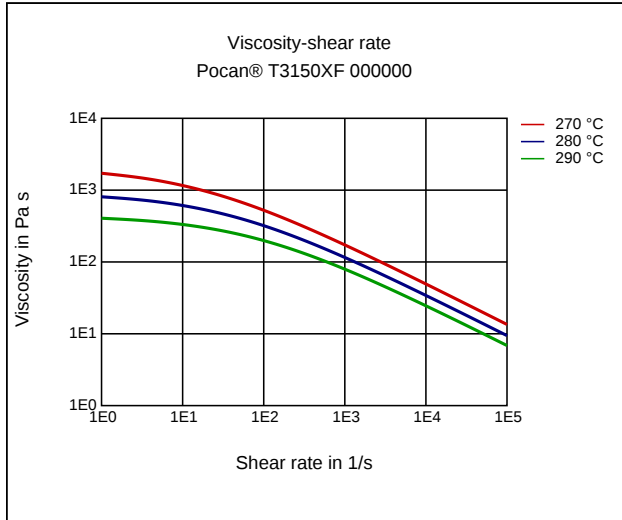
Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4 - 8	h	-
Processing humidity	≤0.02	%	-
Melt temperature	270 - 290	°C	-
Mold temperature	80 - 100	°C	-

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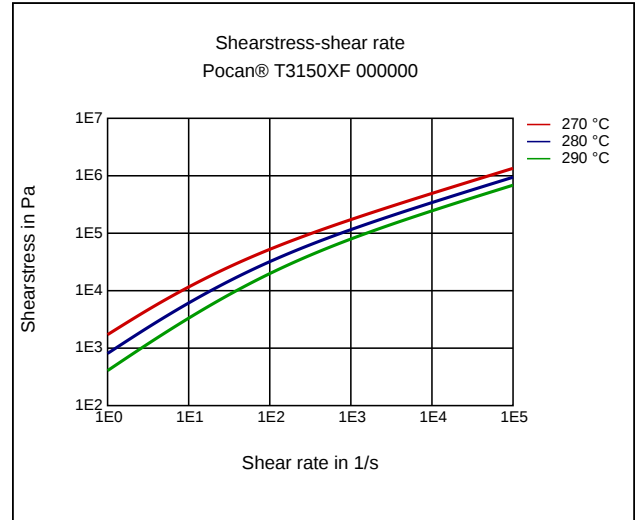
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Diagrams

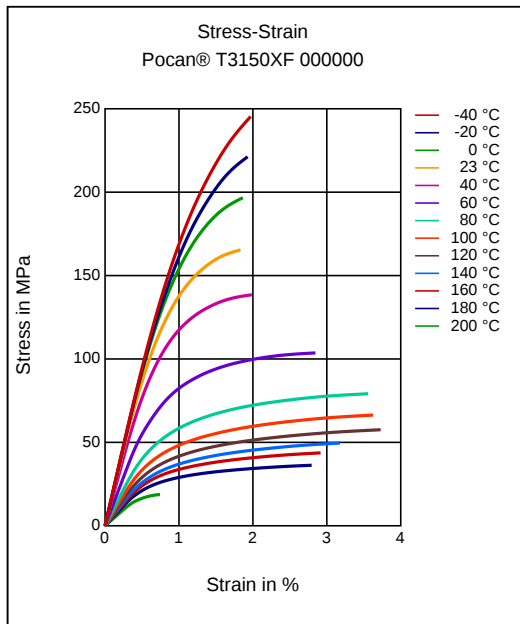
Viscosity-shear rate



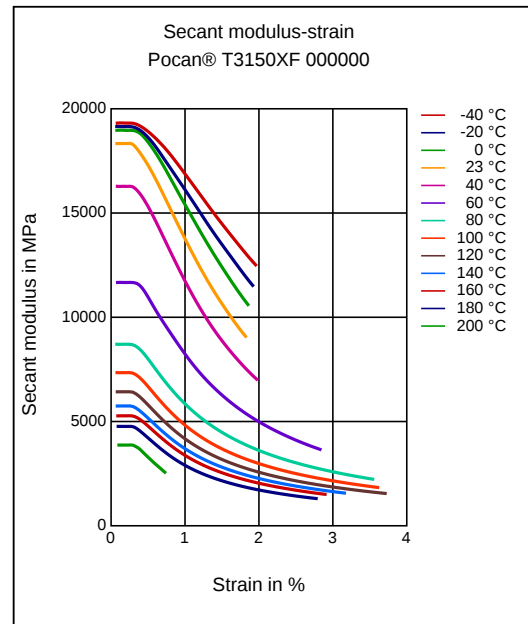
Shearstress-shear rate



Stress-strain



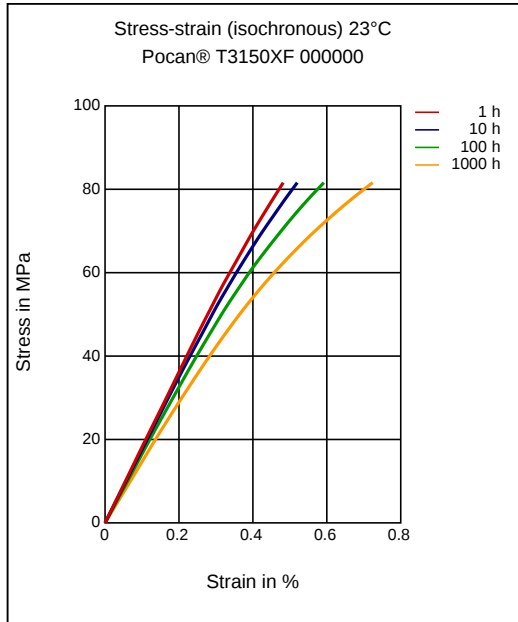
Secant modulus-strain



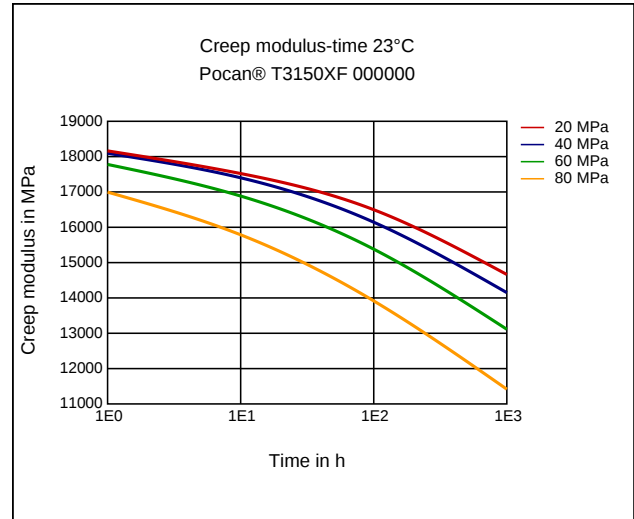
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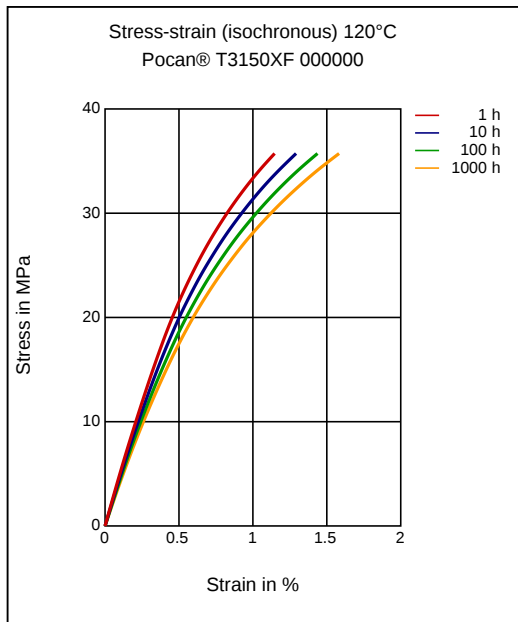
Stress-strain (isochronous) 23°C



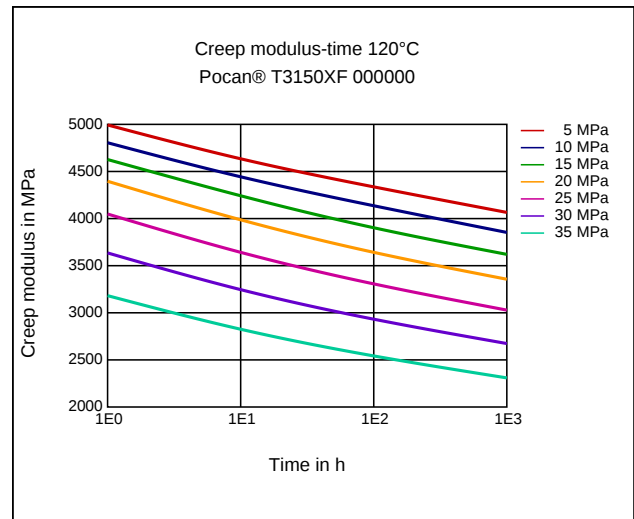
Creep modulus-time 23°C



Stress-strain (isochronous) 120°C



Creep modulus-time 120°C



Characteristics

Processing

Injection Molding

Delivery form

Pellets

Injection Molding

PREPROCESSING

Residual moisture content: 0.00 - 0.02 %

Special Characteristics

Heat aging stabilized

Features

Low Warpage

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Drying temperature circulating air dryer: 120 °C

Drying time circulating air dryer: 4 - 8 h

PROCESSING

Melt temperature (Tmin - Tmax): 270 - 290 °C

Mold temperature: 80 - 100 °C
